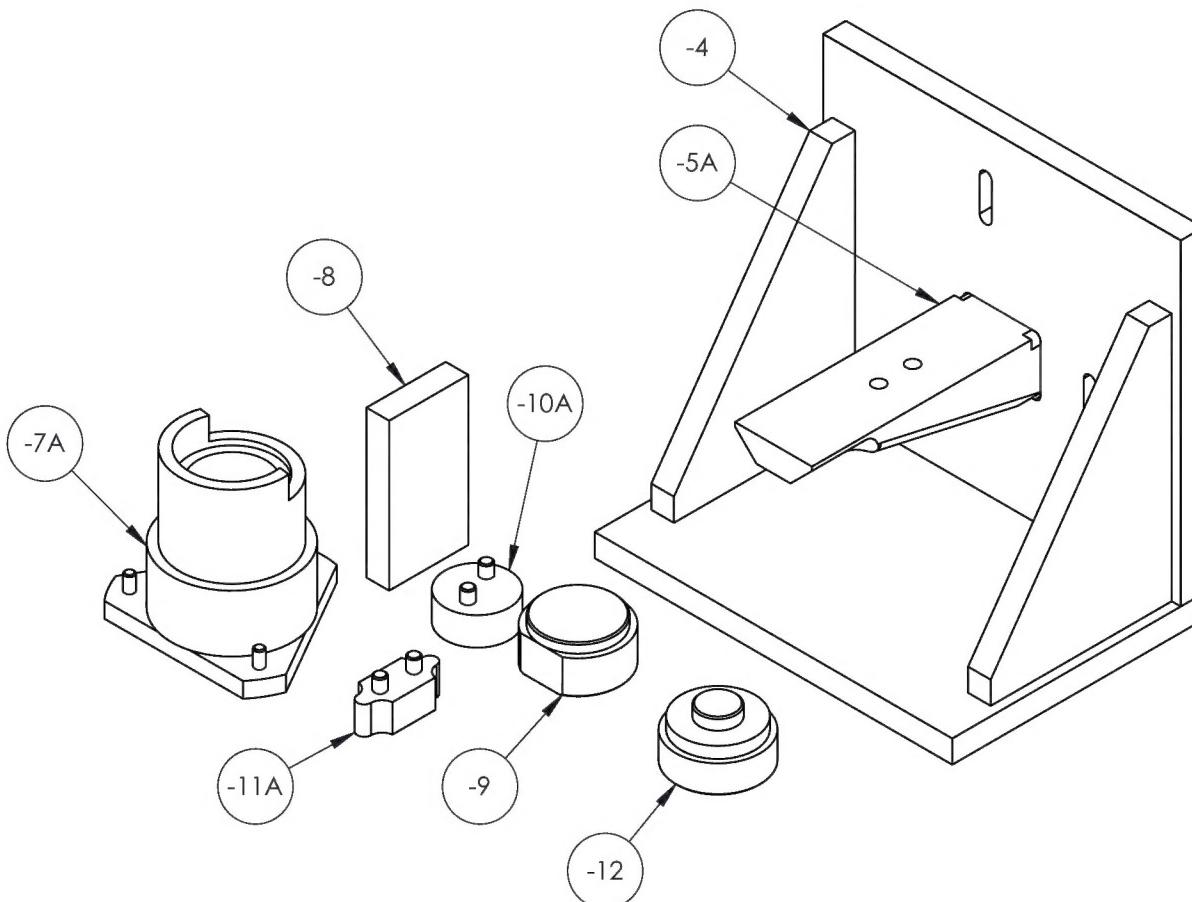


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		REDRAWN FROM OLD TATTERED DRAWINGS	8/4/2014	DJN	
1	14-0144	CH'D T/N WAS RB830006-809-00671 IS RB0006-809-00671. -1 ADDED ENGRAVE T/N, S/N, "MADE IN THE USA". -3 CH'D HOLE Ø WAS Ø.3747/.3741 IS Ø.3750/.3755. -6 ADDED DRAWING. -8 ADDED NOTE 1, CH'D DIMENSION WAS 3.125 IS 3.250. -5, -7, -8, -9, -10, -11, -12 ADDED ENGRAVE NOTE.	9/3/2014	DJN	GE
2	15-0039	-5 CH'D 2X Ø.280 HOLE POSITION WAS 2,545 IS 2,905. -7 CH'D MATERIAL WAS 4140 IS 4140/4142. -8 CH'D MATERIAL WAS 1018 IS 01. -5, -7, -10 & -11 CH'D ENGRAVE NOTE ADDED "A". -17 CORRECTED TOOL No. ADDED "A" TO -7, -10 AND -11, CORRECTED -8 DESCRIPTION WAS BRACE IS SHIM.	3/24/2015	RJC	JAG



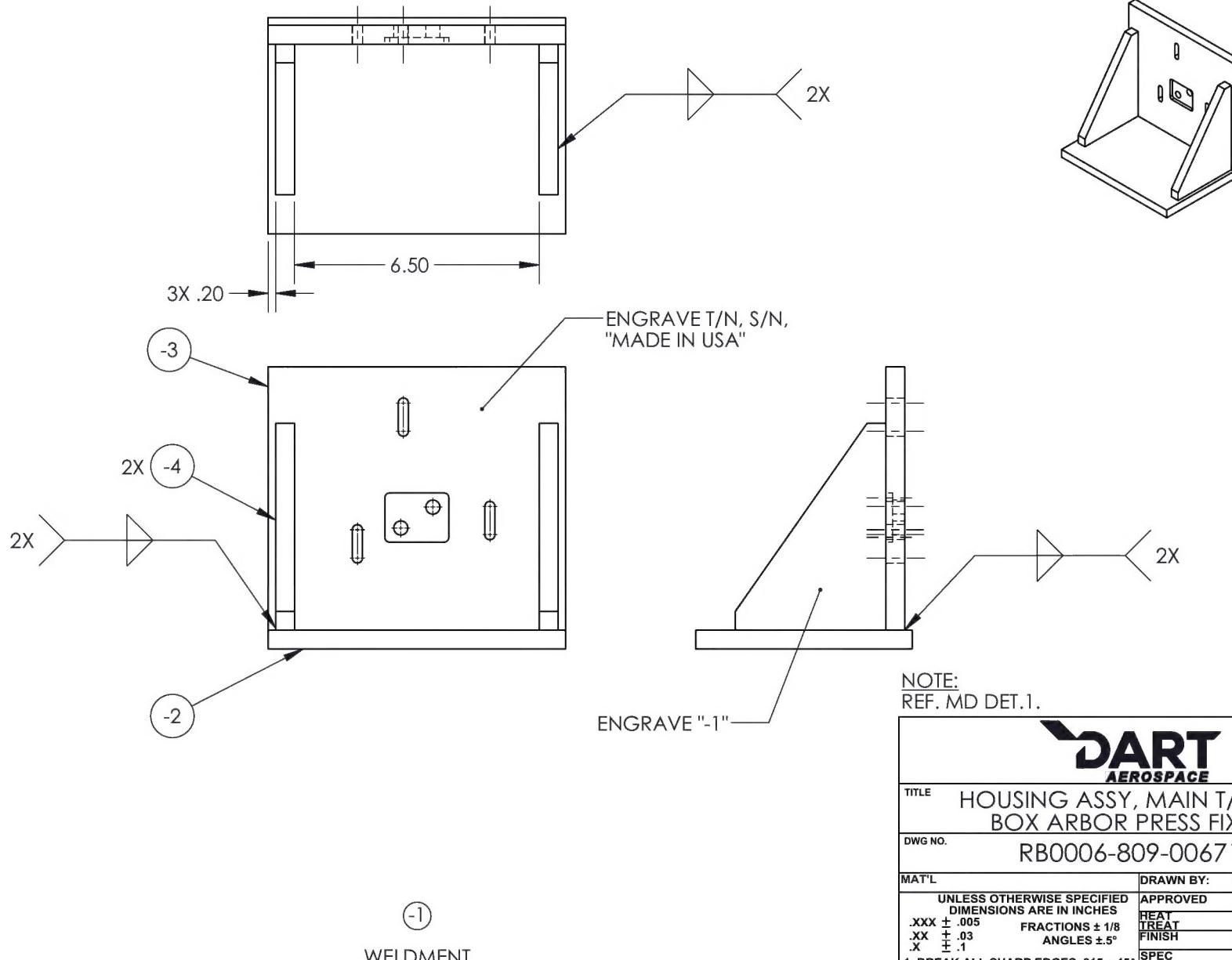
ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			X		-1	1		WELDMENT			2
			1		-2			BOTTOM PLATE	A-36		3
			1		-3			BACK PLATE	A-36		4
			2		-4			SIDE PLATE	A-36		5
		X			-5A			LEG ASSY			7
			1		-5			LEG	01		6
		3			-6			PIN	STEEL	Ø.2070 X .875 (MCMASTER-CARR #8893K189) MODIFIED	8
		X			-7A	1		HOLDER ASSY			10
			1		-7			HOLDER	4140/4142		9
					-8	1		SHIM	01		11
					-9	1		LINER INSTALL	01		12
		X			-10A	1		BEARING REMOVAL ASSY			13
			1		-10			BEARING REMOVAL	01		14
		X			-11A	1		LINER REMOVAL ASSY			15
			1		-11			LINER REMOVAL	01		16
					-12	1		BEARING INSTALL	01		17
			2		B/O	-13		DOWEL PIN	STEEL	Ø.3/8 X 1 (MCMASTER-CARR #98372A417)	7
			2		B/O	-15		DOWEL PIN	STEEL	Ø 1/4 X 7/8 (MCMASTER-CARR #98381A541)	13,15
					B/O	-16	1	PELICAN CASE W/ FOAM	PLASTIC	APP-1550	N/S
						-17	1	CONTENTS AND LOCATION CARD	LAMINATED CARD	1/64 X 6 X 8	18
					B/O	-18	1	LANYARD	STEEL	(7X7 CABLE) 1/16 X 12 IN. (CARR-LANE #CL-2-C)	N/S
					B/O	-19	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	N/S
					B/O	-20	2	GROMMET	BRASS	00 SIZE (MCMASTER-CARR #86625K31)	N/S
ASSY - 11A	ASSY - 10A	ASSY - 7A	ASSY - 5A	ASSY - 1							

NOTES:
1. REF. MD T/N: 830006-809-00671, REV A.

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO.	RB0006-809-00671
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED APPROVED <i>G Escobar</i>	
DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8	
.XXX ± .005 HEAT TREAT	
.XX ± .03 ANGLES ± 5°	
.X ± .1 FINISH	
1. BREAK ALL SHARP EDGES .015 X 45° SPEC	
OR. .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING USED ON MODEL	
MD369	
SCALE	1:3
DATE	7/31/2014
SHEET 1 OF 18	

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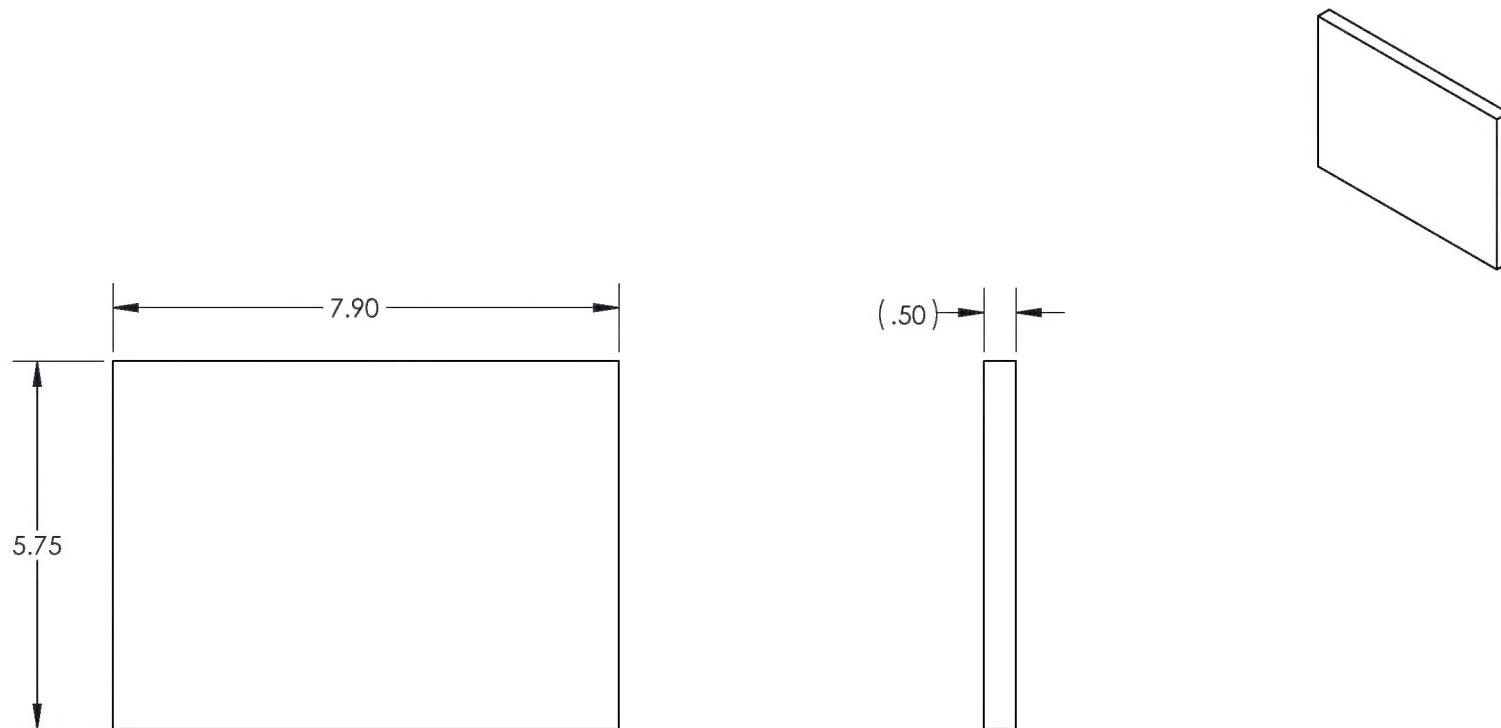
REVIEWS			DESCRIPTION			DATE	INITIAL	APPROVED
REV	ECR							
1	14-0144	-1	ADDED ENGRAVE T/N, S/N, "MADE IN THE USA".			9/3/14	DJN	GE



DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO.	RB0006-809-00671-1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED	G Escobar
HEAT TREAT	
FINISH BLACK OXIDE	
SPEC	
USED ON MODEL	
MD369	
SCALE	1:4
DATE	7/31/2014
SHEET 2 OF 18	

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REV		ECR		DESCRIPTION			DATE	INITIAL	APPROVED
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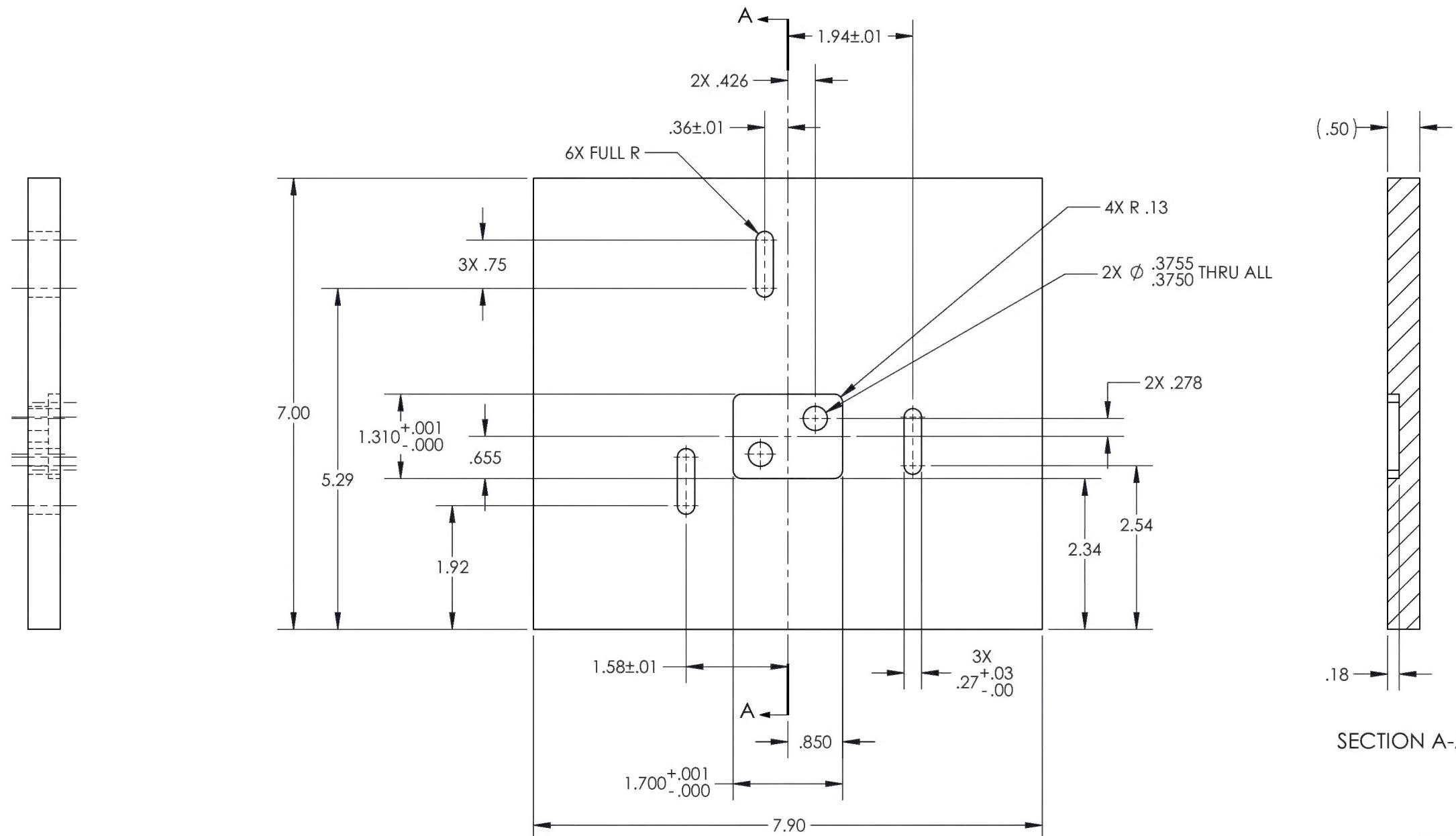


(-2)
BOTTOM PLATE

DART AEROSPACE	
TITLE	HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE
DWG NO.	RB0006-809-00671-2
MAT'L	A-36
DRAWN BY:	DUERFELDT
UNLESS OTHERWISE SPECIFIED	APPROVED
DIMENSIONS ARE IN INCHES	G Escobar
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
X ± .1	SEE -1 WELDMENT
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	MD369
SCALE	1:3
DATE	7/31/2014
SHEET 3 OF 18	

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REVISIONS		DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION		
1	14-0144	-3 CH'D HOLE Ø WAS Ø.3747/.3741 IS Ø.3750/.3755.	9/3/2014	DJN GE



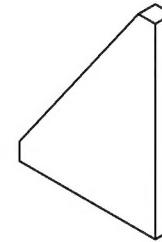
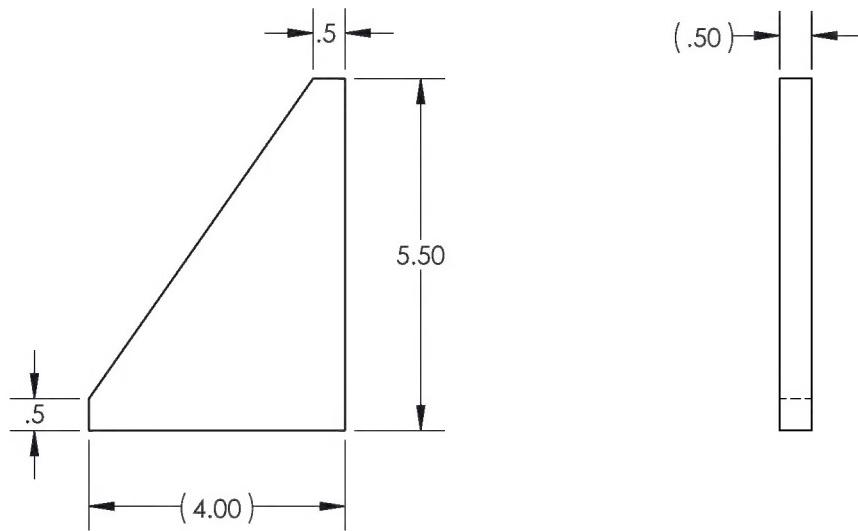
(-3)

BACK PLATE

DART AEROSPACE	
TITLE	HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE
DWG NO.	RB0006-809-00671-3
REV	2
MAT'L	A-36
DRAWN BY:	DUERFELDT
UNLESS OTHERWISE SPECIFIED	APPROVED
DIMENSIONS ARE IN INCHES	G Escobar
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± .5°
.X ± .1	HEAT TREAT
OR. .015R	FINISH SEE -1 WELDMENT
1. BREAK ALL SHARP EDGES .015 X 45°	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER	USED ON MODEL
PLATING	MD369
SCALE	1:2
DATE	7/31/2014
SHEET	4 OF 18

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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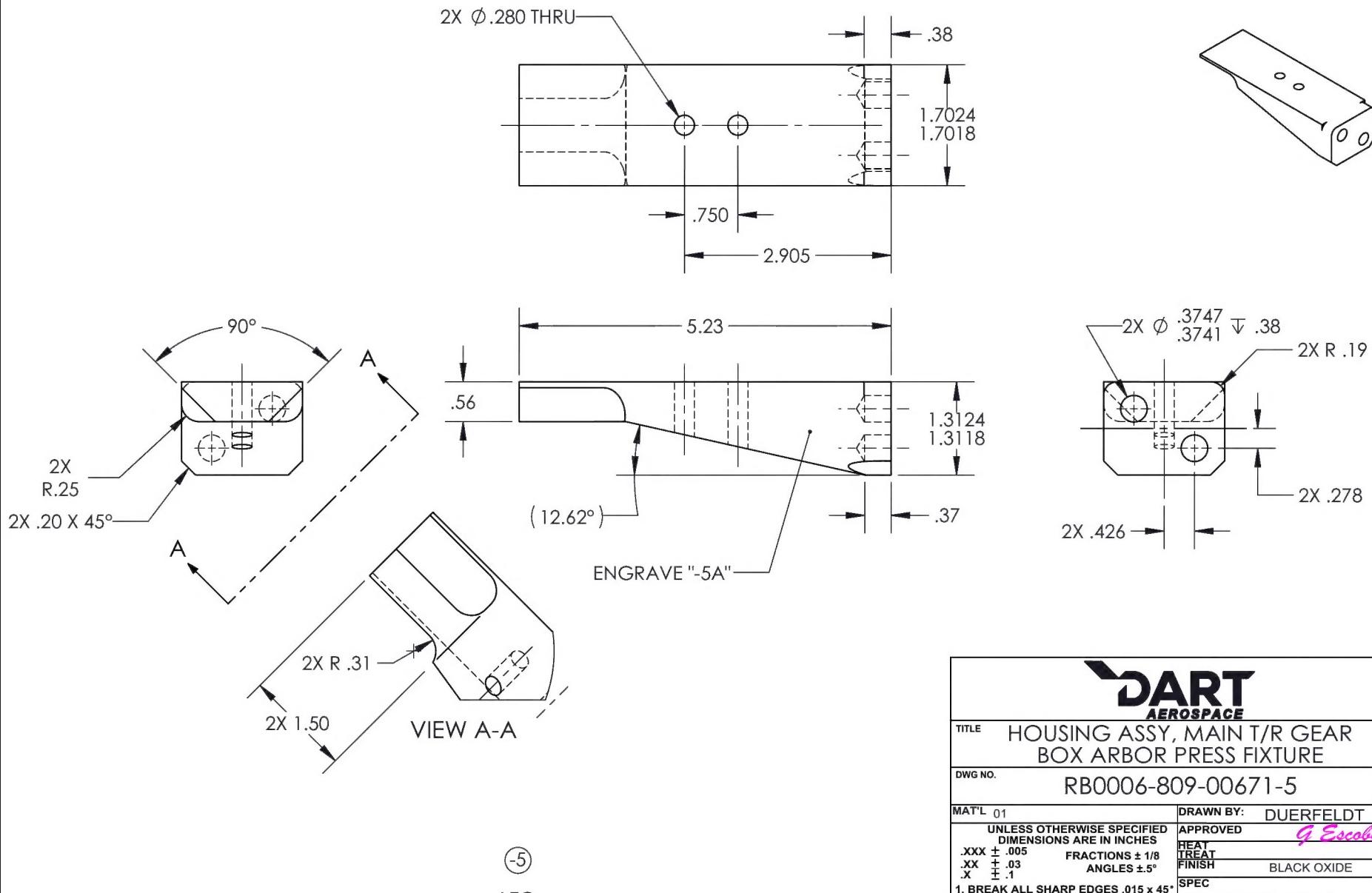


(-4)
SIDE PLATE

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO.	RB0006-809-00671-4
MAT'L	A-36
DRAWN BY:	DUERFELDT
APPROVED	G Escobar
UNLESS OTHERWISE SPECIFIED	FRACTIONS $\pm 1/8$
DIMENSIONS ARE IN INCHES	ANGLES $\pm 5^\circ$
.XXX $\pm .005$	HEAT TREAT
.XX $\pm .03$	FINISH SEE -1 WELDMENT
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
MD369	
SCALE	1:3
DATE	7/31/2014
SHEET 5 OF 18	

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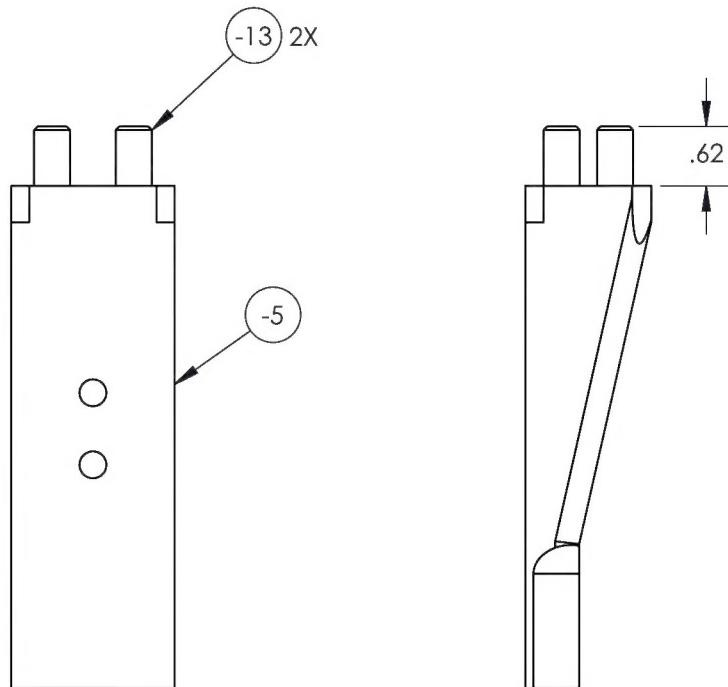
REV			ECR			DESCRIPTION			REVISIONS		
									DATE	INITIAL	APPROVED
1	14-0144		-5	ADDED ENGRAVE NOTE.					9/3/2014	DJN	GE
2	15-0039		-5	CH'D ENGRAVE NOTE WAS ENGRAVE "-5" IS "-5A", CH'D 2X Ø.280 HOLE POSITION WAS 2.545 IS 2.905.					3/24/2015	RJC	JAG



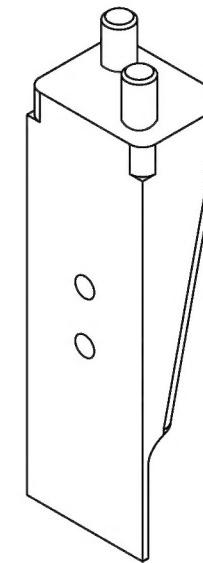
DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-5 REV 2	
MAT'L 01	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED <i>G Escobar</i>	
HEAT TREAT	
FINISH BLACK OXIDE	
SPEC	
USED ON MODEL	
MD369	
SCALE 1:2	DATE 7/31/2014
SHEET 6 OF 18	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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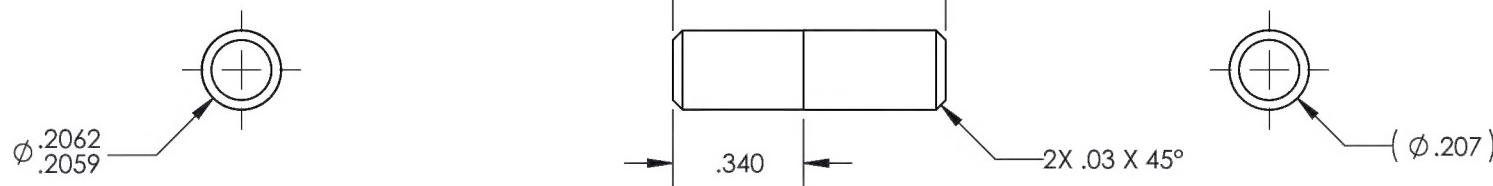
-5A
LEG ASSY



DART AEROSPACE	
TITLE	HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE
DWG NO.	RB0006-809-00671-5A
REV	2
MAT'L	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>G Escobar</i>
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD369
SCALE 1:2	DATE 8/8/2014
	SHEET 7 OF 18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144	-6 ADDED DRAWING.	9/3/2014	DJN	GE



(-6)

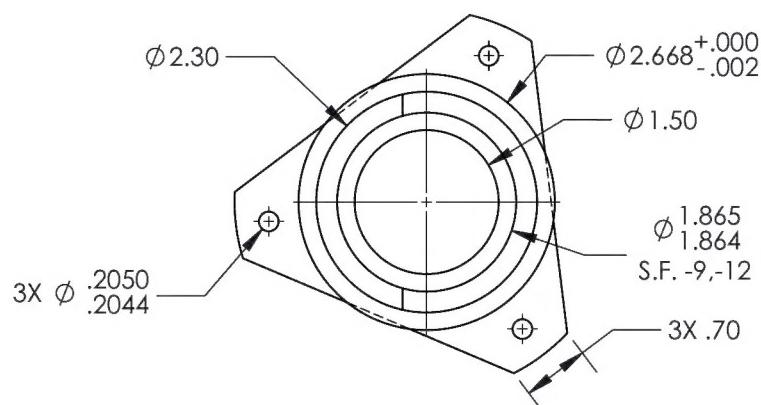
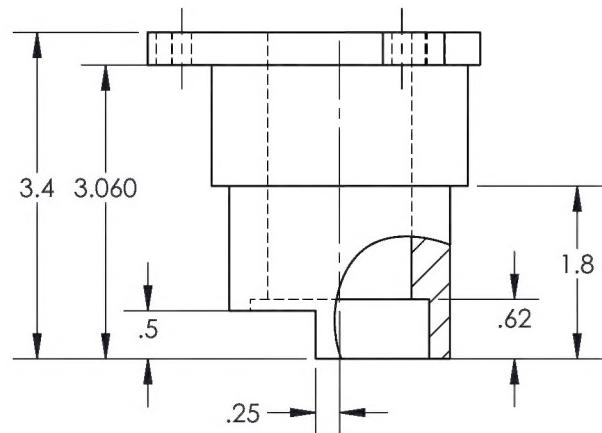
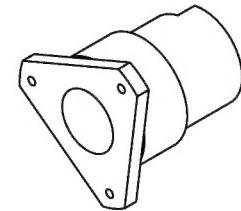
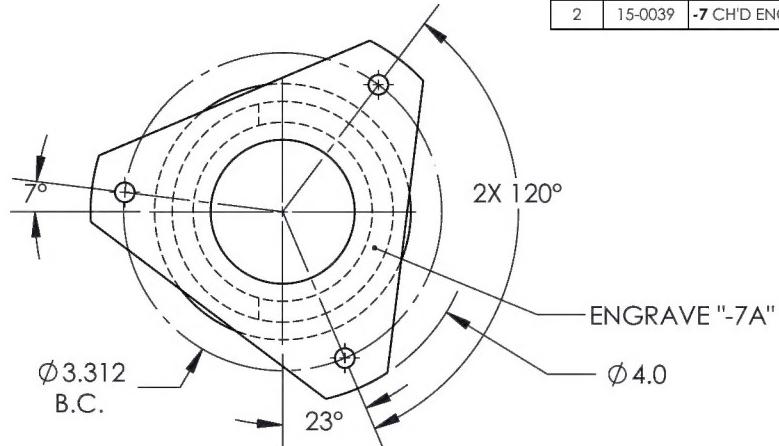
PIN

DART AEROSPACE			
TITLE	HOUSING ASSY. MAIN T/R GEAR BOX ARBOR PRESS FIXTURE		
DWG NO.	RB0006-809-00671-6		
MAT'L	STEEL	DRAWN BY:	NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED	<i>G Escobar</i>
.XXX ± .005 FRACTIONS ± 1/8		HEAT	
.XX ± .03 ANGLES ± 5°		TREAT	
.X ± .1		FINISH	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	MD369
SCALE	2:1	DATE	9/3/2014
SHEET 8 OF 18			

REV
2

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			REVISIONS			
REV	ECR		DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144		-7 ADDED ENGRAVE NOTE.	9/3/2014	DJN	GE
2	15-0039		-7 CH'D ENGRAVE NOTE WAS ENGRAVE "-7" IS "-7A", CH'D MATERIAL WAS 4140 IS 4140/4142.	3/24/2015	RJC	JAG



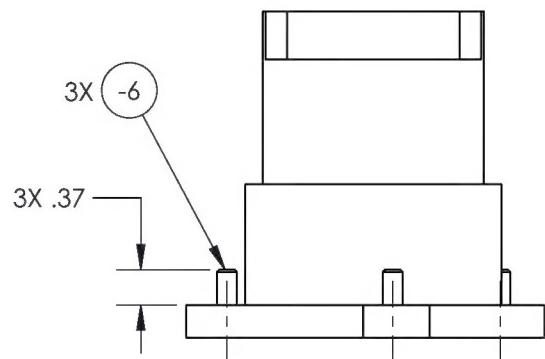
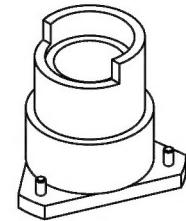
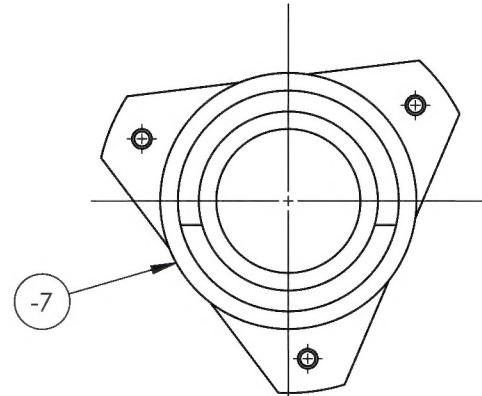
(-7)

HOLDER

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-7 REV 2	
MATERIAL 4140/4142 DRAWN BY: NELSON	
UNLESS OTHERWISE SPECIFIED APPROVED DIMENSIONS ARE IN INCHES <i>G Escobar</i>	
.XXX ± .005 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 5° .X ± .1 SPEC	
HEAT TREAT FINISH BLACK OXIDE	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R USED ON MODEL 2. DIMENSIONAL LIMITS APPLY AFTER PLATING MD369	
SCALE 1:2	DATE 7/31/2014
SHEET 9 OF 18	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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-7A

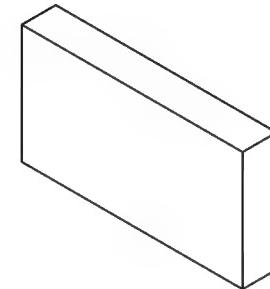
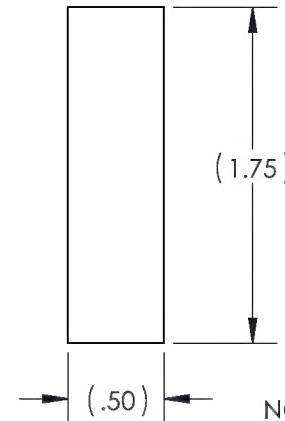
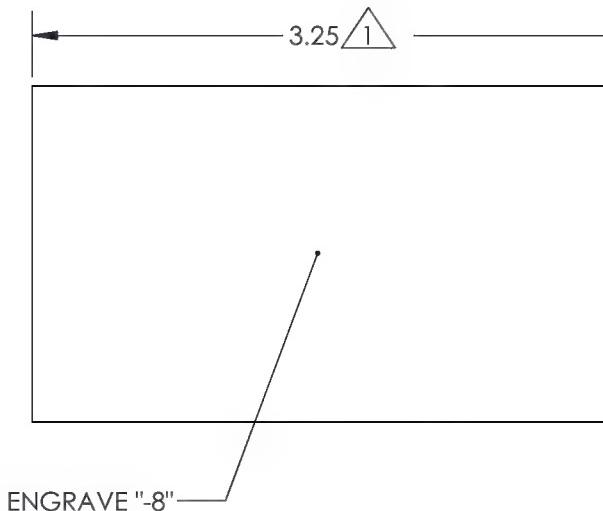
HOLDER ASSY

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T.R. GEAR BOX ARBOR PRESS FIXTURE	
DWG NO.	RB0006-809-00671-7A
MAT'L	4140
DRAWN BY:	NELSON
APPROVED	G Escobar
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
MD 369	
SCALE	1:2
DATE	7/31/2014
SHEET 10 OF 18	

REV
2

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144	-8 ADDED NOTE 1. CH'D DIMENSION WAS 3.125 IS 3.250. ADDED ENGRAVE NOTE.	9/3/2014	DJN	GE
2	15-0039	-8 CH'D MATERIAL WAS 1018 IS 01.	3/24/2015	RJC	JAG



NOTE:
1 WHEN ASSY COMPLETE MEASURE DISTANCE
BETWEEN -2 & -5 THEN MACHINE -8 TO LENGTH
-.002 TO -.006 CLEARANCE.

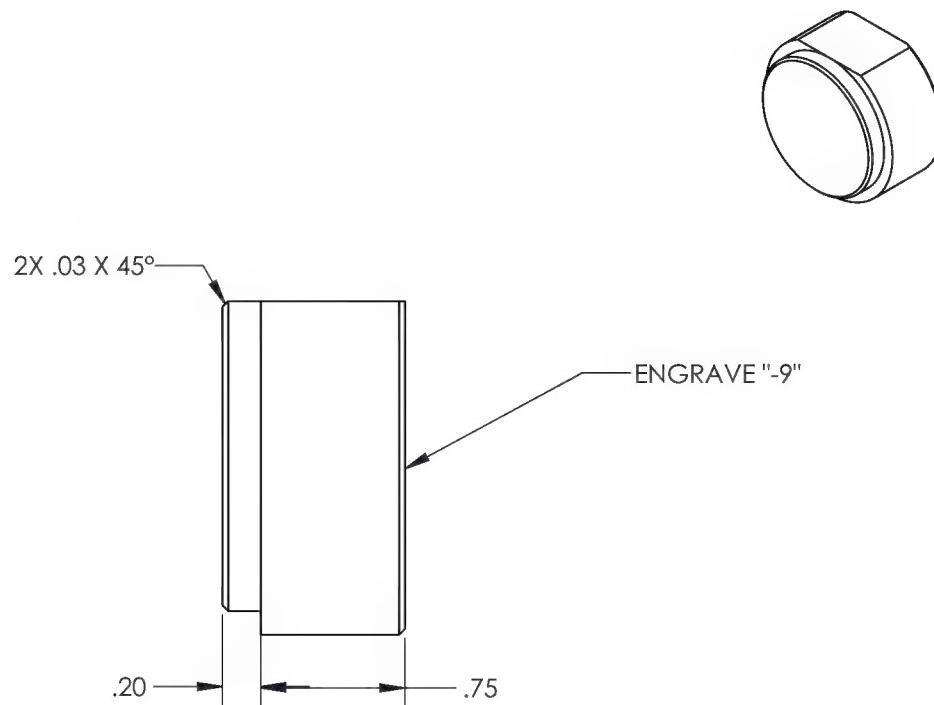
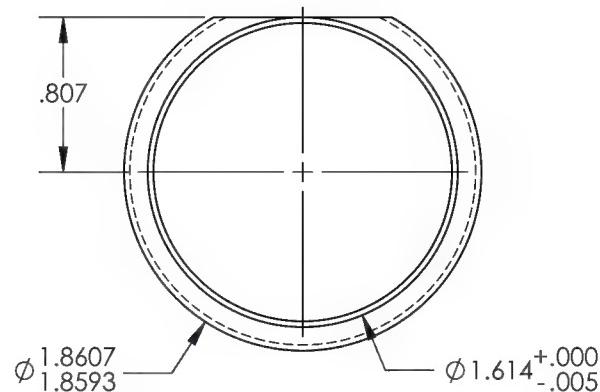
DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO.	RB0006-809-00671-8
MAT'L	01
DRAWN BY:	NELSON
APPROVED	G Escobar
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
X ± .1	
HEAT TREAT	
FINISH	
BLACK OXIDE	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
MD369	
SCALE	1:1
DATE	7/31/2014
SHEET 11 OF 18	

(-8)

SHIM

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REVISIONS					
REV	ECR		DESCRIPTION	DATE	INITIAL
1	14-0144	-9	ADDED ENGRAVE NOTE.	9/3/2014	DJN GE

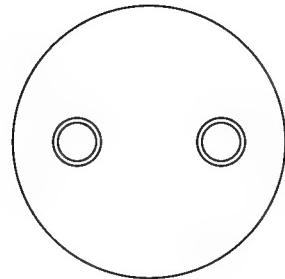


(-9)
LINER INSTALL

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO.	RB0006-809-00671-9
MAT'L	01
DRAWN BY:	NELSON
APPROVED	G Escobar
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	MD369
SCALE	1:1
DATE	7/31/2014
SHEET 12 OF 18	

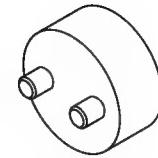
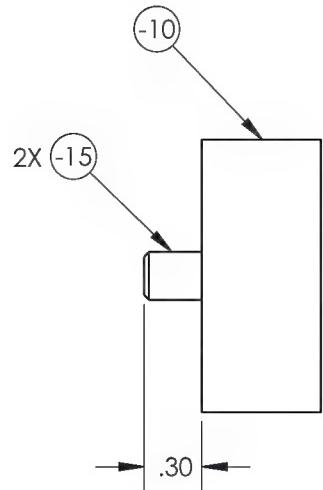
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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-10A

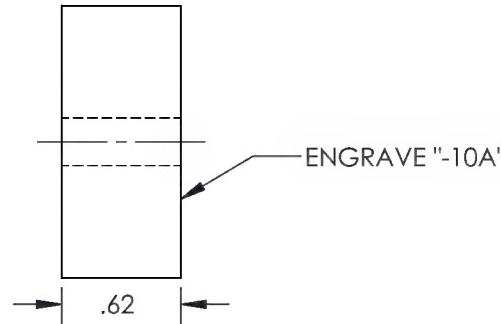
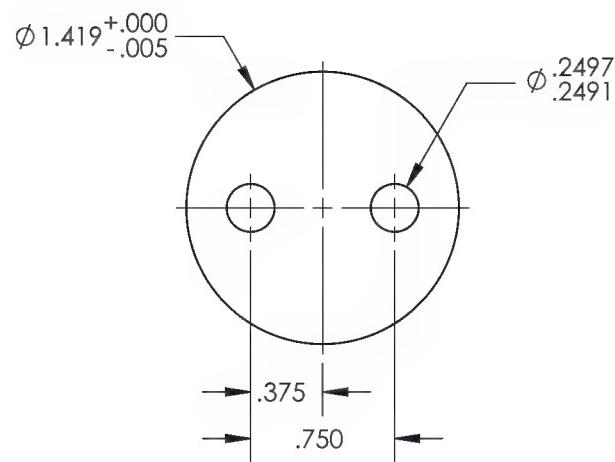
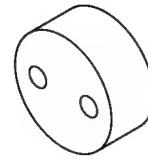
BEARING REMOVAL ASSY



DART AEROSPACE	
TITLE HOUSING ASS'Y MAIN TR. GEAR BOX ARBOR PRESS FIXTURE	
DWG NO.	RB0006-809-00671-10A
MAT'L	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 5°	
.X ± .1	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL MD369	
SCALE	1:1
DATE	7/31/2014
SHEET 13 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144	-10 ADDED ENGRAVE NOTE.	9/3/2014	DJN	GE
2	15-0039	-10 CH'D ENGRAVE NOTE WAS ENGRAVE "-10" IS "-10A".	3/24/2015	RJC	JAG



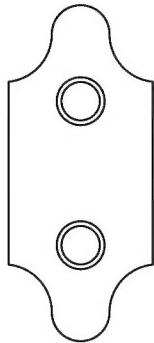
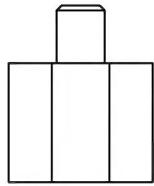
(-10)

BEARING REMOVAL

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-10 REV 2	
MAT'L 01	DRAWN BY: NELSON <i>G Escobar</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL MD369	
SCALE 1:1	DATE 7/31/2014
SHEET 14 OF 18	

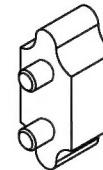
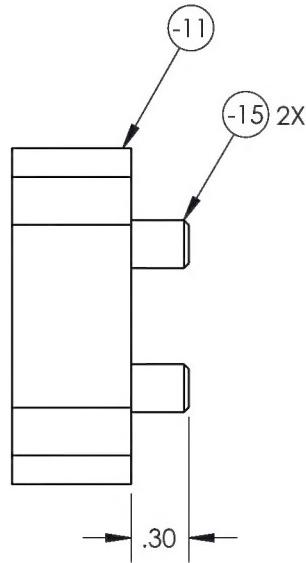
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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-11A

LINER REMOVAL ASSY

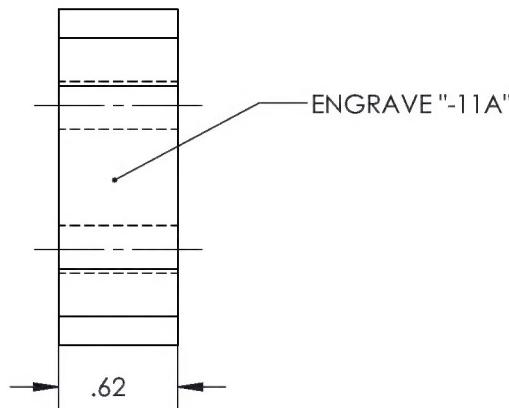
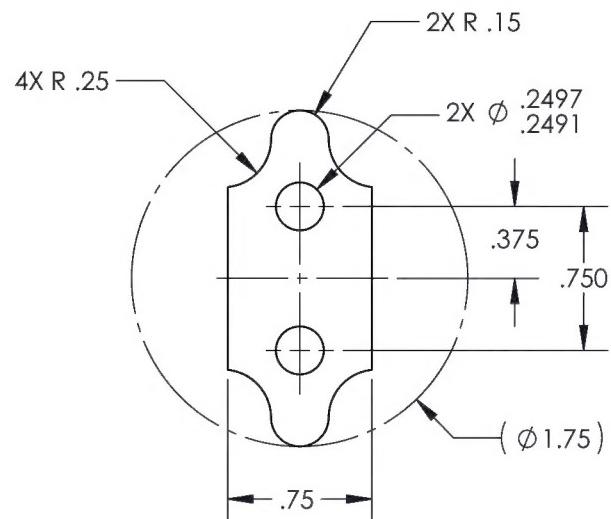
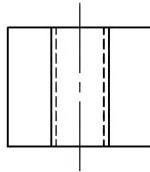


DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO.	RB00060809-00671-11A
MAT'L	01
DRAWN BY:	NELSON
APPROVED	G Escobar
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 5°	
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL MD369	
SCALE	1:1
DATE	7/31/2014
SHEET 15 OF 18	

REV
2

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144	-11 ADDED ENGRAVE NOTE.	9/3/2014	DJN	GE
2	15-0039	-11 CH'D ENGRAVE NOTE WAS ENGRAVE "-11" IS "-11A".	3/24/2015	RJC	JAG



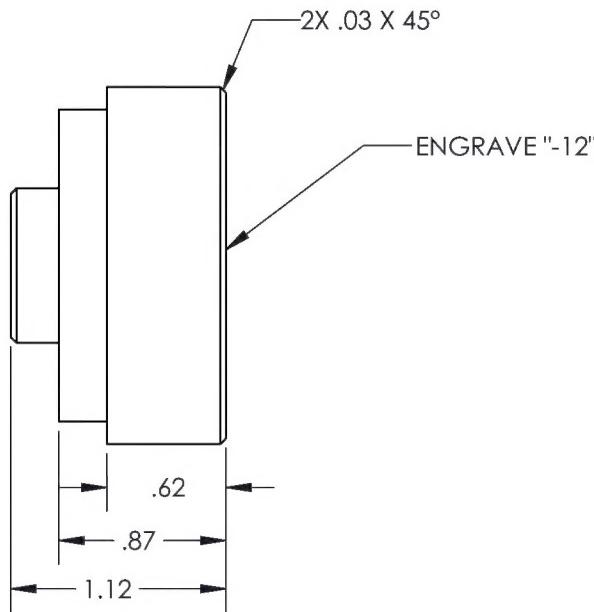
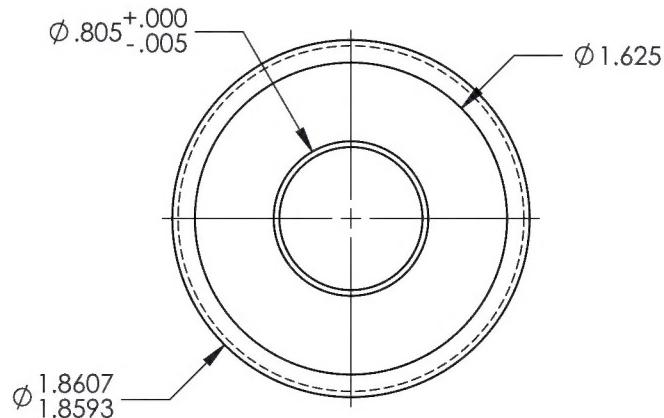
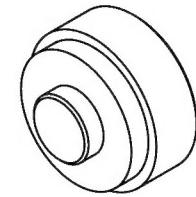
(-11)

LINER REMOVAL

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO.	REV 2
RB0006-809-00671-11	
MAT'L 01	DRAWN BY: NELSON <i>G Escobar</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 5° .X ± .1	
HEAT TREAT RC 50-60 FINISH BLACK OXIDE	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL	
MD369	
SCALE 1:1	DATE 7/31/2014
SHEET 16 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0144	-12 ADDED ENGRAVE NOTE.	9/3/2014	DJN	GE



(-12)

BEARING INSTALL

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO. RB0006-809-00671-12 REV 2	
MAT'L 01	DRAWN BY: NELSON <i>G Escobar</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 5° .X ± .1	
HEAT TREAT RC 50-60 FINISH BLACK OXIDE	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL	
MD369	
SCALE 1:1	DATE 7/31/2014
SHEET 17 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0039	-17 CORRECTED TOOL No. ADDED "A" TO -7, -10 AND -11, CORRECTED -8 DESCRIPTION WAS BRACE IS SHIM.	3/24/2015	RJC	JAG

RB0006-809-00671 TOOL KIT INCLUDES

LOC.	QTY.	TOOL No.	DESCRIPTION
A	1	RB0006-809-00671-1	WELDMENT
B	1	RB0006-809-00671-7A	HOLDER ASSY
C	1	RB0006-809-00671-8	SHIM
D	1	RB0006-809-00671-9	LINER INSTALL
E	1	RB0006-809-00671-10A	BEARING REMOVAL ASSY
F	1	RB0006-809-00671-11A	LINER REMOVAL ASSY
G	1	RB0006-809-00671-12	BEARING INSTALL



AEROSPACE

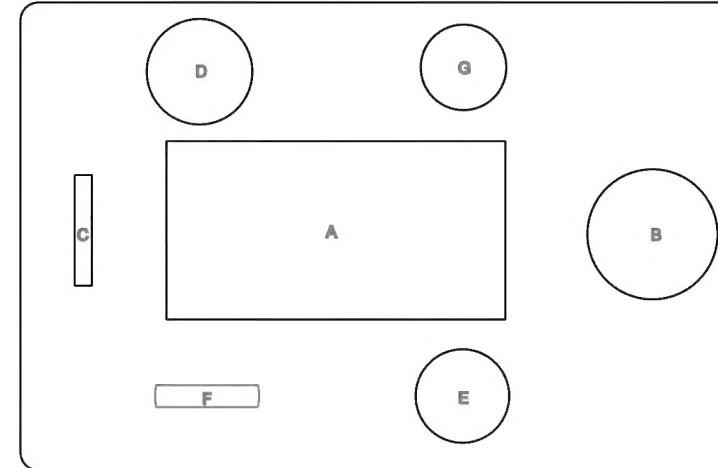
180 S. Danebo Ave, Eugene, OR, 97402

1-800-555-4168

e-mail: sales@dartaero.com

dart aerospace.com

FRONT SIDE OF CARD



BACK SIDE OF CARD

NOTE:

CARD PAPER IS TO BE PRINTED ON FRONT AND BACK AS SHOWN AND PLASTIC LAMINATED. THE CARD AND THE INSTRUCTION CARD WILL THEN BE ATTACHED WITH A LANYARD AND GROMMET TO THE CASE.

CONTENTS AND LOCATION CARD

(-17)

DART AEROSPACE	
TITLE HOUSING ASSY, MAIN T/R GEAR BOX ARBOR PRESS FIXTURE	
DWG NO.	RB0006-809-00671-17
MAT'L	LAMINATED CARD
DRAWN BY:	NELSON
UNLESS OTHERWISE SPECIFIED	APPROVED
DIMENSIONS ARE IN INCHES	<i>G Escobar</i>
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	MD369
SCALE	1:2
DATE	8/4/2014
SHEET 18 OF 18	